

## **R & H Chrome Alloy WELD-ON CHISEL POINTS & SHANKS**

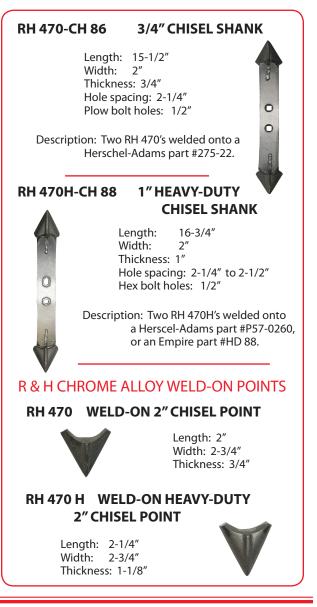
Learn more - www.rhmachine.com 1-800-321-6568

R & H Machine has developed a line of weld-on parts for a variety of types of equipment. We make parts to install onto chisels, corrugators, mulchers, openers, cultivators, sweeps, and other applications. Our Chrome Alloy castings come as either inserts for installation by the customer, or in many cases, as a complete pre-welded part for your convenience. Many of these parts can be installed after the original part has worn out, giving many times normal wear. Some of the inserts can be replaced several times before the shank is worn out, which further increases wear life.

## Important! Instructions for Welding

- 1. All R & H Chrome Alloy weld-on parts must be heated to a bright, cherry red before welding.
- 2. Base parts will need to be trimmed first to fit the inserted part.
- 3. Use a mild-steel rod in a stick welder, or a mild steel wire in a wire-feed welder.
- 4. Welding must be done with the casting red, and the base part warm to prevent cracking.
- 5. Room-cool out of draft.

## CHISEL-SHANK ASSEMBLIES



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