



*Setting the Standard for Wear!*

## R & H Chrome Alloy WELD-ON CHISEL POINTS & SHANKS

Learn more - [www.rhmachine.com](http://www.rhmachine.com) 1-800-321-6568

R & H Machine has developed a line of weld-on parts for a variety of types of equipment. We make parts to install onto chisels, corrugators, mulchers, openers, cultivators, sweeps, and other applications. Our Chrome Alloy castings come as either inserts for installation by the customer, or in many cases, as a complete pre-welded part for your convenience. Many of these parts can be installed after the original part has worn out, giving many times normal wear. Some of the inserts can be replaced several times before the shank is worn out, which further increases wear life.

### Important! Instructions for Welding

1. All R & H Chrome Alloy weld-on parts must be heated to a **bright, cherry red** before welding.
2. Base parts will need to be trimmed first to fit the inserted part.
3. Use a mild-steel rod in a stick welder, or a mild steel wire in a wire-feed welder.
4. Welding must be done with the casting **red**, and the base part warm to prevent cracking.
5. Room-cool out of draft.

### CHISEL-SHANK ASSEMBLIES

#### RH 470-CH 86 3/4" CHISEL SHANK

Length: 15-1/2"  
 Width: 2"  
 Thickness: 3/4"  
 Hole spacing: 2-1/4"  
 Plow bolt holes: 1/2"



Description: Two RH 470's welded onto a Herschel-Adams part #275-22.

#### RH 470H-CH 88 1" HEAVY-DUTY CHISEL SHANK

Length: 16-3/4"  
 Width: 2"  
 Thickness: 1"  
 Hole spacing: 2-1/4" to 2-1/2"  
 Hex bolt holes: 1/2"



Description: Two RH 470H's welded onto a Herschel-Adams part #P57-0260, or an Empire part #HD 88.

### R & H CHROME ALLOY WELD-ON POINTS

#### RH 470 WELD-ON 2" CHISEL POINT



Length: 2"  
 Width: 2-3/4"  
 Thickness: 3/4"

#### RH 470 H WELD-ON HEAVY-DUTY 2" CHISEL POINT

Length: 2-1/4"  
 Width: 2-3/4"  
 Thickness: 1-1/8"



# R & H Chrome Alloy WELD-ON CHISEL POINTS & SHANKS

## RH 479-TCH 84 LEFT or RIGHT TWISTED CHISEL SHANK

Length: 18"  
 Width: 3"  
 Thickness: 1/2"  
 Hole spacing: 2-1/4" to 2-1/2"  
 Plow bolt holes: 1/2"



Description: Two RH 479's welded onto a Herschel-Adams part #TC 125L or Herschel-Adams part #TC 125R

## R & H CHROME ALLOY WELD-ON POINT

### RH 479 3" TWISTED-CHISEL POINT



Length: 2"  
 Width: 3-1/4"  
 Thickness: 7/8"

## RH 475-TCH 84 S LEFT or RIGHT TWISTED CHISEL SHANK

Length: 24-3/4"  
 Width: 4"  
 Thickness: 1/2"  
 Hole spacing: 2-1/4"  
 Plow bolt holes: 1/2"



Description: One RH 475 welded onto a Herschel-Adams part #SOS-01 or Herschel-Adams part #SOS-02

## R & H CHROME ALLOY WELD-ON POINT

### RH 475 LEFT or RIGHT WELD-ON 4" TWISTED CHISEL POINT



Length: 7-1/8"  
 Height: 2-1/4"

## RH 471-SP 86 SPIKE CHISEL SHANK



Length: 16-1/2"  
 Width: 2"  
 Width: 3/4" at the spike  
 Thickness: 3/4"  
 Hole spacing: 2-1/4"  
 Plow bolt holes: 1/2"

Description: One RH 461 welded onto a Herschel-Adams part #17522

## R & H CHROME ALLOY WELD-ON POINT

### RH 461 WELD-ON SPIKE POINT

Length: 2-3/4"  
 Height: 1-1/8"  
 Thickness: 7/8"



## R & H CHROME ALLOY MISC. WELD-ON POINTS

### RH 472 WELD-ON CHISEL POINT



Length: 4"  
 Width: 3"  
 Thickness: 5/8"

### RH 473 WELD-ON CHISEL POINT

Length: 4-1/2"  
 Width: 3"  
 Thickness: 5/8"



### RH 477 WELD-ON HEAVY-DUTY CHISEL CAP

To fit: Nichols RA5



Length: 5-1/2"  
 Width: 5-1/4"

### RH 474 WELD-ON CHISEL SHANK SIDE PLATES

#### REGULAR

Length: 10-7/8"  
 Width (top): 3-5/8"  
 Thickness: 3/8"

#### LONG

Length: 13"  
 Width (top): 4-7/8"  
 Thickness: 3/8"

