



Setting the Standard for Wear!

R & H FORAGE HARVESTER PARTS

R & H Machine makes parts to fit most makes and models of forage harvesting and swathing equipment. Our parts are used both inside the blower and as covers for the skid shoes. Our parts drastically reduce down-time during harvest.

FORAGE HARVESTER BLOWER LINERS

R & H blower liners are installed as bolt-in segments. Each part is 1/4" thick solid cast Chrome Alloy and attaches with 1/4" countersunk bolts. Segments can be replaced individually if damaged by foreign material without having to replace the entire liner. The liners will wear to maintain a smooth finish to enhance material flow.

CLAD PLATE

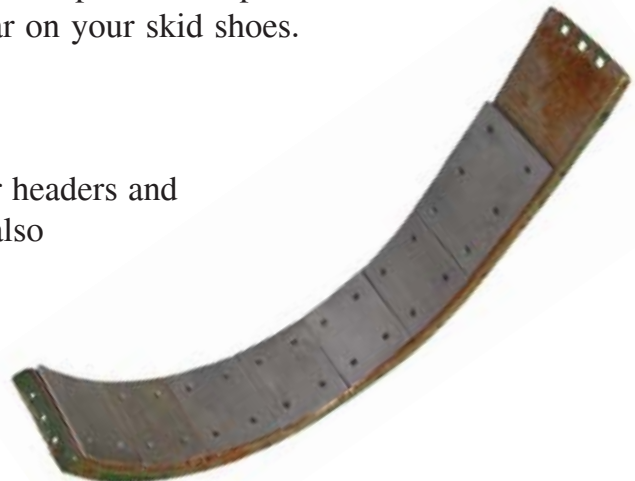
CLAD PLATE is an exciting development for use in areas where curved or bent plates are needed to provide wear protection. CLAD PLATE gives us a new tool to use when trying to solve your wear problems. The plate is Chrome Alloy very similar to our cast material imbedded onto the surface of a steel plate. The plate can be cut, bent or rolled to accommodate uses such as skid shoes and liners. CLAD PLATE comes in several thicknesses. Please call us for more information as to application in your wear areas.

FORAGE HARVESTER AND SWATHER SKID SHOES

Our skid shoe covers come as either a bolt-on or weld-on type. Both styles attach onto the original parts. Parts are either 1/4" or 3/8" thick and use 1/4" countersunk bolts. Our parts will allow you to place more pressure on the ground without causing excessive wear on your skid shoes.

MISCELLANEOUS PARTS

We also make a variety of parts for headers and corn heads, such as spacer tubes. R & H also offers bolt protectors and rotary knives to enhance the performance and durability of your machine.



R & H liners and skid plates chop down-time!!!

RH CLAD PLATE



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RH BLOWER LINERS

*** TO FIT NEW HOLLAND & JOHN DEERE ***

RH 574 BOLT-IN 10.5" FLAT LINER



Length: 10-1/2"
Width: 6-7/8"
Thickness: 1/4"

Used with: RH 575 and RH 576

RH 562 BOLT-IN LINER SEGMENT

To fit: John Deere 32" blower

Length: 6-7/8"
Width: 1-5/8"
Thickness: 1/4"



NOTE: used with RH 574, RH 575, and RH 576 to complete 32" blower liner (optional)

RH 575 BOLT-IN 6" CURVED LINER



Length: 6"
Width: 6-7/8"
Thickness: 1/4"

Used with: RH 574 and RH 576

RH 576 BOLT-IN 6.5" TRANSITIONAL LINER



Length: 6-1/2"
Width: 6-7/8"
Thickness: 1/4"

Used with: RH 574 and RH 575

R & H blower liners are installed in segments to cover the inside of the blower liner. Below are R & H's suggested configurations.

LINER TO FIT NEW HOLLAND CHOPPERS

Model 1900: Uses 1-RH 574; 8-RH 575; 1-RH 576
Models 1915, 2100, and all FX's:
Uses 2-RH 574; 12-RH 575; 1-RH 576

LINER TO FIT JOHN DEERE CHOPPERS

Uses 1-RH 574; 5-RH 575; 1-RH 576
Option of 4-RH 562 to fill end of liner
Blower liners **NOT** available for these models:
6650, 6750, 6850, and 6950

RH BOLT-ON SKID PLATES

*** TO FIT CLAAS ***

RH 595 F BOLT-ON FRONT SKID PLATE RH 595 R BOLT-ON REAR SKID PLATE

NOTE: use RH 595 F and RH 595 R to make complete plate

Length: 15"
Width:
Wide end: 10-1/2"
Narrow end: 3-1/2"
Turn-up (each side): 1-1/4"
Thickness: 5/16"
Bolt holes: 1/4"



RH 596 F BOLT-ON FRONT SKID PLATE RH 596 R BOLT-ON REAR SKID PLATE

NOTE: use RH 596 F and RH 596 R to make a complete plate

Length: 17-1/4"
Width:
Wide end: 10"
Narrow end: 3"
Turn-up (each side): 1-1/4"
Thickness: 3/8"
Bolt holes (countersunk):
Top (1): 3/8"
Others: 5/16"



RH 598 F BOLT-ON FRONT SKID PLATE RH 598 R BOLT-ON REAR SKID PLATE

NOTE: use RH 598 F and RH 598 R to make complete plate

Length: 17"
Width:
Wide end: 11"
Narrow end: 8-3/4"
Turn-up (each side): 1"
Thickness: 3/8"
Bolt holes: 1/4"



RH 592 BOLT-ON SKID PLATE

NOTE: use two RH 592's side by side to make a complete plate

Length: 14-1/2"
Width: 12"
Turn-up: 2"
Thickness: 1/2"
Slotted holes: 1/2" x 1"
Bolt holes (countersunk): 3/8"



*** TO FIT HESSTON***

RH 551 BOLT-ON SKID PLATE

To fit: Hesston model 8400



Length: 12-1/4"
Width: 6-5/8"
Thickness: 5/16"
Bolt holes: 1/4"

*** TO FIT FORAGE CHOPPER***

RH 515 BOLT-ON SKID PLATE

Length: 12"
Width: 4-1/2"
Turn up: 1-1/2"
Thickness: 1/2"



Countersunk holes: 3/8"

RH WELD-ON SKID PLATES

RH 571 WELD-ON POINTED SKID PLATE

To fit: New Holland corn head

Length: 14"
Width: 7"
Turn-up (each side): 7/8"
Thickness: 1/4"



RH 573 WELD-ON LARGE SKID PLATE

To fit: New Holland director head

Length: 12-3/8"
Turn-up: 1-1/8"
Width: 7-1/2"
Thickness: 1/4"



NOTE: Uses 2-RH 573's to cover shoe on New Holland director head

RH 577 WELD-ON FRONT SKID PLATE

To fit: New Holland corn head



Length: 8"
Width: 9"
Turn-up (each side at base): 1-1/4"
Thickness: 1/4"

NOTE: Uses 1 - RH 577 and 2 - RH 578's on New Holland forage chopper

RH 578 WELD-ON BACK SKID PLATE

To fit: New Holland corn head

Length: 7-1/4"
Width: 9"
Turn-up (each end): 1-1/4"
Thickness: 1/4"



NOTE: Uses 1 - RH 577 and 2 - RH 578's on New Holland forage chopper

Important Instructions for Welding!

1. All R & H Chrome Alloy weld-on parts must be heated to a **bright, cherry red** before welding.
2. Base parts will need to be trimmed first to fit the inserted part.
3. Use either stick or wire feed with mild-steel rod or wire such as 6011.
4. Welding must be done with the casting **red**, and the base part warm to prevent cracking.
5. Room-cool out of draft.

RH DEFLECTOR PLATES

RH 597L-1661 DEFLECTOR PLATE

To fit: Claas



Holes: 7/16" threaded
Spacing: 5-7/8"

RH 597R-1671 DEFLECTOR PLATE

To fit: Claas



Holes: 7/16" threaded
Spacing: 5-7/8"

RH LEDGER PLATES

RH 593 LEFT or RIGHT LEDGER PLATE
to fit: CLAAS model 900



RH 593 L



RH 593 R

Length:
Long edges: 16-11/16"
Short edges: 14 7/16"

Total length: 30-3/8"
(RH 593 L and R)
Width: 4-1/16"

NOTE: use RH 593 L and RH 593 R
to make complete plate

RH 594 LEFT or RIGHT LEDGER PLATE
to fit: CLAAS model 880



RH 594 L



RH 594 R

Length:
Long edges: 16-3/8"
Short edges: 14"

Total length: 30-3/8"
(RH 594 L and R)
Width: 4"

NOTE: use RH 594 L and RH 594 R
to make complete plate

RH CROP LIFTERS

RH 569 LEFT CROP LIFTER
To fit: New Holland



Large bolt hole: 9/16"
Small bolt hole: 7/16"
Hole spacing: 2-5/8"

RH 569 RIGHT CROP LIFTER
To fit: New Holland

Large bolt hole: 9/16"
Small bolt hole: 7/16"
Hole spacing: 2-5/8"



RH 585 CROP LIFTER
To fit: MacDON

Length: 6"
Bolt holes: 1/2"
Hole spacing: 4"



RH 585 CROP LIFTER
To fit: MacDON



Length: 6"
Bolt holes: 1/2"
Hole spacing: 4"

RH STOP BAR

RH 549-014.1 STOP BAR
To fit: KRONE

Length:
Overall: 8"
Body: 5-5/8"
Width: 4-3/4"
Thickness: 1-5/8"



RH ROTARY KNIFE



RH 570 ROTARY KNIFE
To fit: New Holland

Diameter: 10-1/2"
Hub: 3"
Bolt holes: 3/8" square

RH LIFTING ARMS

LIFTING ARMS - to fit: Claas RU600 Head

RH 591-119 LIFTING ARM



Length: 13-7/8"
Width: 2"
Thickness: 1/4"
Holes: 3/8"

RH 591-152 LIFTING ARM



Length: 11-1/8"
Width: 2"
Thickness: 1/4"
Holes: 3/8"

RH 591-120 LIFTING ARM



Length: 13-7/8"
Width: 2"
Thickness: 1/4"
Holes: 3/8"

RH 591-153 LIFTING ARM



Length: 11-1/8"
Width: 2"
Thickness: 1/4"
Holes: 3/8"

RH 591-150 LIFTING ARM



Length: 16-3/8"
Width: 1-3/4"
Thickness: 1/4"
Holes: 3/8"

RH 591-443 LIFTING ARM



Length: 13-3/4"
Width: 2"
Thickness: 1/4"
Holes: 3/8"

RH 591-151B and A LIFTING ARMS

Length: 9-3/4"
Width: 2"
Thickness: 1/4"
Holes: 3/8"

Length: 9-3/4"
Width: 2"
Thickness: 1/4"
Holes: 3/8"



RH 591-442B and A LIFTING ARMS

Length: 11"
Width: 2"
Thickness: 1/4"
Holes: 3/8"

Length: 11"
Width: 2"
Thickness: 1/4"
Holes: 3/8"

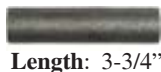


RH SWATHER PARTS

RH 550 SPACER TUBE

To fit: Rotary Hesston and IH 8850/8880 swathers

Diameter:
Outside: 7/8"
Inside: 1/2"



Length: 3-3/4"

RH 783

BOLT PROTECTORS

Diameter: 1-3/4"
Thickness: 1/2"
Bolt hole: 7/16"



RH 784

Diameter: 1-7.8"
Thickness: 3/4"
Bolt hole: 1/2"



RH COMPOSTING PARTS

RH 427 WELD-ON COMPOST CAP



Outside:
Height: 2-1/2"
Width: 3"

Inside:
Height: 2"
Width: 2-1/2"

Thickness: 5/8"

RH 933 COMPOST TIP



Length: 6"
Width: 3-1/4"
Thickness: 1-1/2"
Holes: 1/2", hex countersunk
Hole spacing: 3"

RH 502 LEFT or RIGHT COMPOST BLADES -MANGANESE



Length: 11-3/4"
Width: 4"
Thickness: 1/2"
Holes:
(Top): 1"; (Bottom): 5/8"
Hole spacing: 2"

RH 932 LEFT or RIGHT COMPOST TURNER -MANGANESE



Length: 11-3/4"
Width: 4"
Thickness: 3/4"
Holes: 3/4"
Hole spacing: 2"

RH FORAGE GRINDER PARTS

RH 500 WELD-ON AUGER KNIFE INSERT

To Fit: Hay bale grinder



Length: 3-1/4"
Height: 1-5/8"
Thickness: 1/2"

RH 501 WELD-ON GRINDER INSERT

To fit: Forage grinder



Length: 2"
Width: 5/8"
Thickness: 3/4"

RH CORN PICKER

RH 530 CORN-PICKER NOSE

To fit: Pix-All Corn head

Length: 7 1/4"
Width: 3"
Height: 3-3/8"



RH MANURE SPREADER

RH 505 WELD-ON MANURE SPREADER TIP

Length:
Front: 3-3/4"
Back: 2-1/4"

Width: 2-1/4"
Thickness: 1/2"



RH MISCELLANEOUS

RH 22-2 1" x 2" SQUARE ROD

To fit: Hammer tip

Length: 2"
Width: 1"
Height: 1"

