



Setting the Standard for Wear!

R & H MISCELLANEOUS WELD-ON PARTS

ADVANTAGES of RH MISCELLANEOUS WELD-ON PARTS

Some replacement parts are not suitable for casting, but abrasive wear is still a real problem. For many of these, R & H has made weld-on inserts or tips which enable you to retrieve discarded pieces from your junk pile and recycle them by welding on the appropriate R & H part. This will extend the life of the part many times over and result in great savings in the maintenance of your equipment.

Pictures and descriptions of the R & H High Chrome Alloy weld-on parts that we have available are given here. Knowledge of their availability will help many of you to exert your own creativity in finding new applications to fill your own particular needs. If you are in doubt about the practicality of using one of the parts for a different application, just call us. We may already have other customers using them for a similar application.

R & H Chrome Alloy weld-on parts can be trimmed to length by either cutting with a plasma cutter; or by scoring the part with a cut-off wheel and breaking over a vice or anvil. Chop saws will also work, but our material is extremely hard on discs.

Since R & H Chrome Alloy has a higher chrome content than competitors use, it is necessary to follow the welding instructions precisely.

Important Instructions for Welding!

All R & H Chrome Alloy weld-on parts must be heated to a **bright, cherry red** before welding.

Use a mild-steel rod in a stick welder or a mild-steel wire in a wire-feed welder.

Heat the casting, and, while it is still **red**, weld the part into place.

The part to be repaired should be at room temperature.

Room-cool out of draft.

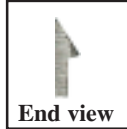


Limited only by your imagination!!!

RH CHROME ALLOY LEADING EDGES

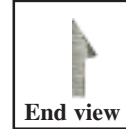
R & H Chrome Alloy weld-on parts can be trimmed to length by either cutting with a plasma cutter; or by scoring the part with a cut-off wheel and breaking over a vice or anvil. Chop saws will also work, but our material is extremely hard on blades.

RH 10 CHROME ALLOY LEADING EDGE



Length: 12"
Overall width: 1-3/8"
Notch width: 5/8"
Thickness:
Peak: 3/8"
Notch: 3/16"

RH 10-13.5 CHROME ALLOY LEADING EDGE



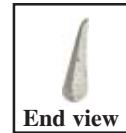
Length: 13-1/2"
Overall width: 1-3/8"
Notch width: 5/8"
Thickness:
Peak: 3/8"
Notch: 3/16"

RH 10H CHROME ALLOY LEADING EDGE



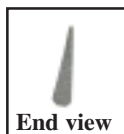
Length: 12"
Overall width: 2-1/2"
Notch width: 3/4"
Thickness:
Peak: 3/4"
Notch: 5/16"

RH 13 CHROME ALLOY ONION LIFTER EDGE



Length: 12-7/16"
Width: 2-1/2"
Thickness: 3/4"

RH 14 CHROME ALLOY LEADING EDGE



Length: 12"
Width: 2"
Thickness: 7/16"

RH 26 CHROME ALLOY LEADING EDGE



Length: 12"
Width: 1/2"
Thickness: 1/4"

RH CHROME ALLOY RODS

RH 16 7/16" ROUND CHROME ALLOY ROD

Length: 12"
Diameter: 7/16"



RH 19 3/8" ROUND CHROME ALLOY ROD

Length: 12"
Diameter: 3/8"



RH 21 5/8" SQUARE CHROME ALLOY ROD

Length: 12"
Thickness: 5/8" square



RH 25 3/8" SQUARE CHROME ALLOY ROD

Length: 10"
Thickness: 3/8" square



RH 18 3/4" ROUND CHROME ALLOY ROD

Length: 12"
Diameter: 3/4"



RH 20 1" ROUND CHROME ALLOY ROD RH 20 MN 1" ROUND MANGANESE ROD

Length: 10"
Diameter: 1"



RH 22-2 1" x 2" SQUARE CHROME ALLOY ROD

Length: 2"
Width: 1"
Height: 1"



RH 27 3/8" TAPERED CHROME ALLOY ROD

Length: 6"
Height: 3/8"



Width top: 1/4"
Width bottom: 3/8"

RH CHROME ALLOY STRIPS

RH 05 1" X 1" ANGLE CHROME ALLOY STRIP



Length: 8"
Angle: 1" x 1"
Thickness: 1/4"

RH 06 2" X 2" ANGLE CHROME ALLOY PLATE

Length: 12"
Angle: 2" x 2"
Thickness: 3/8"



RH 11-3/16 1" CHROME ALLOY STRIP

RH 11-3/8
RH 11-1/2
RH 11-3/4



Length: 12"
Width: 1"

Available in 3/16" 3/8" 1/2" and 3/4" thickness

RH 12 4-HOLE CHROME ALLOY STRIP



Length: 16"
Width: 1-1/2"
Thickness: 1/4"

Holes: 1/4" countersunk
Hole spacing: 4"

RH 23 2" CHROME ALLOY STRIP

Length: 12"
Width: 2"
Thickness: 3/8"



RH 24 3" CHROME ALLOY STRIP

Length: 14"
Width: 3"
Thickness: 3/8"



RH CHROME ALLOY PIPE PULLERS

RH 928 HEAVY-DUTY 2" PIPE PULLER

Length: 6-1/2"
Height: 6-1/4"
Diameter: 2"



RH 928 B SWEPT-BACK 2" PIPE PULLER

Length: 7-1/4"
Height: 8"
Diameter: 2"



RH 928 C HEAVY-DUTY 1-1/4" PIPE PULLER

Length: 6-1/4"
Height: 4-1/2"
Diameter: 1-1/4"



RH 928 EXT PIPE PULLER EXTENSION

Length: 12"
Height: 3/4"
Thickness: 1/2"



RH MISCELLANEOUS CHROME ALLOY INSERTS

RH 04 WELD-ON POINT

To fit: pea-lifter



Length: 3"
Width: 1-3/8"
Thickness: 1/4"

RH 07 8" TAPE RUNNER

Length: 8"
Diameter:
Outside: 2-7/8"
Inside: 2-1/2"
Thickness: 3/16"



RH 08 BEARING COVER

Length: 6-1/2"
Diameter
Outside: 7-3/8"
Inside: 6-3/4"
Height: 2-3/4"
Thickness: 3/8"



RH 15 WELD-ON POINT

To fit: Case IH or JD vegetable shank



Length: 3-1/2"
Width: 1-1/2"
Thickness: 1/2"

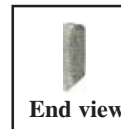
RH 45 WELD-ON WEDGE

To fit: Parma Beet Lifter



Sides: 1-3/8" x 1-3/8" x 2"
Thickness: 3/8"

RH 914 WELD-ON SCRAPER INSERT



Length: 11-3/4"
Width: 2-1/2"
Thickness: 3/4"

RH 930 WELD-ON OPENER TIP

To fit: Proton

Length: 3"
Width: 3-1/8"
Thickness: 1/4"



RH 999-GS-97- M EXTRACTOR TOOTH WELD-ON MANGANESE



Length: 5-1/4"
Diameter: 1-3/4"