



Setting the Standard for Wear!

R & H WELD-ON CORRUGATOR PARTS

R & H Machine has available a line of Chrome Alloy parts for corrugators, cultivators, mulchers, and sweeps which greatly increases the life of the standard part and reduces overall costs. Our Chrome Alloy parts are either customer-installable or may come as complete, ready-to-use units. Corrugator, cultivator, and sweep weld-on parts can be installed onto the leading edge or used to cover the tips of standard parts. These inserts work best if applied to new or almost new parts. Usually when our part is worn out, the remainder of the part is too thin to be rebuilt.

Mulcher parts come as either complete units or as weld-on inserts for standard blades.

We make available straight mulcher blades manufactured in our plant using our own designs and materials. Our blades help reduce compaction by encouraging the rear of the blade to wear before the front.

The resulting wear pattern allows the leading edge to remain the longest part of the blade, thus loosening the soil, as the blade is drawn through the field.



**RH 10 and RH 498
INSTALLED**



RH 406 INSTALLED

Important Instructions for Welding!

1. All R & H Chrome Alloy weld-on parts must be heated to a **bright, cherry red** before welding.
2. Base parts will need to be trimmed first to fit the inserted part.
3. Use either stick or wire feed with mild-steel rod or wire such as 6011.
4. Welding must be done with the casting **red**, and the base part warm to prevent cracking.
5. Room-cool out of draft.

R & H weld-on's make worn-out parts better than new!!!

RH WELD-ON CORRUGATOR PARTS

RH 404 WELD-ON CORRUGATOR POINT

Length: 4-1/2"
Width: 4-5/8"
Height: 1-1/2"



RH 405 WELD-ON CORRUGATOR POINT

To fit: Wyoming shovel

Height: 3"
Width: 2-3/4"
Thickness (at point): 5/8"



RH 406 WELD-ON CORRUGATOR POINT

To fit: Herschel-Adams 600 series furrower

Length: 3-1/4"
Width: 8"
Thickness (at ridge): 1/2"



RH 408 WELD-ON CORRUGATOR POINT

To fit: Empire shovel

Length: 3-1/4"
Width: 7-7/8"
Height: 1-3/4"



RH 409 WELD-ON CORRUGATOR CAP

To fit: Empire shovel # H1120

Length: 3-1/4"
Width: 3"
Height (at back): 15/16"



RH 461 S WELD-ON SWEEP TIP

To fit: 7" Calkins Culti-weeder sweep



RH 402 FRONT LEFT or RIGHT CORRUGATOR TIP

To fit: Northwest corrugator



Height: 3"
Length: 2-1/2"
Thickness: 5/8"



NOTE: RH 402 FRONT and REAR are used together

RH 402 REAR LEFT or RIGHT CORRUGATOR TIP

To fit: Northwest corrugator



Height: 3"
Length: 2-3/4"
Thickness: 5/8"



NOTE: RH 402 FRONT and REAR are used together

RH 403 LEFT or RIGHT CORRUGATOR TIP

To fit: Northwest corrugator

LEFT



Height: 4-1/4"
Width: 3-3/4"
Thickness: 7/16"



RIGHT

RH 498 WELD-ON SWEEP NOSE CAP

Length: 4"
Width: 4-3/4"
Thickness: 1/4"



RH 497 WELD-ON 1.5" CULTIVATOR POINT



Length: 2-1/2"
Width: 1-5/8"
Thickness: 5/8"

RH 499 WELD-ON CULTIVATOR POINT

Length: 1-1/8"
Width: 2-3/4"
Thickness: 3/8"

