



Setting the Standard for Wear!

R & H Chrome Alloy WELD-ON CORRUGATOR PARTS

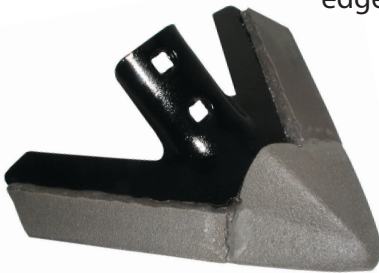
Learn more - www.rhmachine.com 1-800-321-6568

R & H Machine makes available a line of Chrome Alloy parts for mulchers, corrugators, sweeps, and cultivators which greatly increases the life of the standard part and reduces overall costs.

Mulcher parts come as either complete units or as weld-on inserts for standard blades. We make available straight mulcher blades manufactured in our plant using our own designs and materials. Our blades help reduce compaction by encouraging the rear of the blade to wear before the front. The resulting wear pattern allows the leading edge to remain the longest part of the blade, thus loosening the soil, as the blade is drawn through the field.

Corrugator, cultivator, and sweep weld-on parts can be installed onto the leading edge or used to cover the tips of standard parts. These inserts work best if applied to new or almost new parts. Usually when a part is worn out, the remainder of the part is too thin to be rebuilt. The

resulting wear pattern allows the leading edge to remain the longest part of the blade, thus loosening the soil, as the blade is drawn through the field.



RH 10 and RH 498
INSTALLED



RH 406 INSTALLED

Important! Instructions for Welding

1. All R & H Chrome Alloy weld-on parts must be heated to a **bright, cherry red** before welding.
2. Base parts will need to be trimmed first to fit the inserted part.
3. Use a mild-steel rod in a stick welder, or a mild steel wire in a wire-feed welder.
4. Welding must be done with the casting **red**, and the base part warm to prevent cracking.
5. Room-cool out of draft.

R & H Chrome Alloy WELD-ON CORRUGATOR PARTS

R & H CHROME ALLOY WELD-ON CORRUGATOR PARTS

RH 404 WELD-ON CORRUGATOR POINT

Length: 4-1/2"
Width: 4-5/8"



RH 405 WELD-ON CORRUGATOR POINT

To fit: Wyoming shovel



Length: 2-1/2"
Width: 2-3/4"

RH 406 WELD-ON CORRUGATOR POINT

To fit: Herschel-Adams 600 series furrower

Length: 6-1/4"
Width: 7-3/4"



RH 408 WELD-ON CORRUGATOR POINT

To fit: Empire or JD shovel



Length: 6-3/4"
Width: 7-7/8"

RH 409 WELD-ON CORRUGATOR CAP

To fit: Empire shovel # H1120

Length: 5-1/4"
Width: 3"



BOLT-ON HILLER POINT

RH 414 BOLT-ON HILLER POINT

To fit: Young Hiller

Length: 4-3/4"
Height: 2-3/4"
Thickness: 1-1/2"
Hole: 1/2" hex



TO FIT NORTHWEST CORRUGATOR

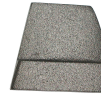
RH 402 FRONT LEFT or RIGHT WELD-ON TIP



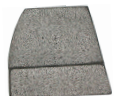
Height: 3"
Width: 2-1/2"
Thickness: 5/8"



RH 402 REAR LEFT or RIGHT WELD-ON TIP



Height: 3"
Width: 2-3/4"
Thickness: 5/8"



NOTE: RH 402 FRONT and REAR are used together

RH 403 LEFT or RIGHT WELD-ON TIP



Height: 4-1/4"
Width: 3-3/4"
Thickness: 7/16"



WELD-ON CULTIVATOR PARTS

RH 497 WELD-ON 1.5" CULTIVATOR POINT

Length: 2-1/2"
Width: 1-5/8"
Thickness: 5/8"



RH 499 WELD-ON CULTIVATOR POINT

Length: 1-1/8"
Width: 2-3/4"
Thickness: 3/8"



WELD-ON SWEEP PARTS

RH 461 S WELD-ON SWEEP TIP

To fit: 7" Calkins Cultra-Weeder sweep

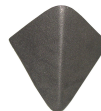
Length: 2-3/4"
Height: 1-7/16"
Thickness: 3/4"



RH 478 WELD-ON SWEEP NOSE CAP

To fit: McKay P50-5K

Length: 6-1/8"
Width: 5-7/8"
Thickness: 1/4"



RH 498 WELD-ON SWEEP NOSE CAP

Length: 4"
Width: 4-3/4"
Thickness: 1/4"

