



Setting the Standard for Wear!

R & H Chrome Alloy WELD-ON PLANTER PARTS

Learn more - www.rhmachine.com 1-800-321-6568

R & H Machine Chrome Alloy weld-on planter parts are designed to prolong the life of standard planter shoes. Over the years farmers have brought us their worn-out planter shoes to see what we could do to make them last longer. The result has been a line of weld-on parts designed to be installed onto their worn or new shoes. Many of these pieces can be installed after normal wear life has been completed. Consequently you can get full value from your standard part before rebuilding it with our Chrome Alloy insert. Most of these castings have been designed for a particular use. However, farmers are extremely good at adapting parts for their needs using our wide variety of designs. We are always available to help design new parts for particular applications or problems. We have helped a great number of farmers reduce the cost of planting their crops in many areas of the country.

Important! **Instructions for Welding**

All R & H Chrome Alloy weld-on parts must be heated to a **bright, cherry red** before welding.

Use a mild-steel rod in a stick welder or a mild-steel wire in a wire-feed welder.

Heat the casting, and, while it is still **red**, weld the part into place.

The part to be repaired should be warm to prevent cracking.

Room-cool out of draft.



RH 331 INSTALLED



RH 347 INSTALLED

Don't replace...rebuild!!!

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*** TO FIT STANHAY ***

RH 330 PLANTER INSERT



Length: 3-5/8"
Height: 2-3/4"
Thickness: 3/4"

RH 331 PLANTER INSERT



Length: 10-1/2"
Height: 3-1/4"
Thickness: 1-5/8"

RH 332 PLANTER INSERT

Note: clamp-in shoe to fit single-line



Length: 5-1/4"
Height: 1-5/8"
Thickness: 7/8"

RH 333 PLANTER INSERT



Length: 4-1/4"
Height: 2-1/8"
Thickness: 13/16"

RH 334 PLANTER INSERT

Note: single-line



Length: 11-1/2"
Height: 1-1/8"
Thickness: 1/2"

*** TO FIT MONOSEM ***

RH 350 PLANTER INSERT (NG+)

Length: 5"
Height: 1-1/8"
Thickness: 5/8"



RH 352 PLANTER INSERT

Length: 5-1/2"
Height: 1"
Thickness: 1"



RH 353 PLANTER INSERT

Length: 4"
Height: 1-3/8"
Thickness: 3/4"



RH 353 M PLANTER INSERT - MODIFIED

Length: 4-1/2"
Height: 1-1/2"
Thickness: 5/8"



*** TO FIT GASPARDO ***

RH 335 PLANTER INSERT

Length: 4"
Height: 2"
Thickness: 1"



RH 336 PLANTER INSERT

Length: 5"
Height: 3/4"
Thickness: 3/8"



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*** TO FIT JOHN DEERE ***

RH 338 PLANTER INSERT

welds onto John Deere part #20746

Length: 12"
Height: 1-3/8"
Thickness: 1-1/8"



RH 339 PLANTER INSERT

welds onto John Deere part #18310

Length: 11-1/4"
Height: 1-1/4"
Thickness: 1-1/4"



RH 341 PLANTER INSERT

welds onto John Deere part #28952

Length: 4-1/2"
Height: 2"
Thickness: 7/8"



RH 341 W WIDE PLANTER INSERT

welds onto John Deere part #31028

Length: 4"
Height: 1-5/8"
Thickness: 1"



*** TO FIT JOHN DEERE MaxEmerge 2 ***

RH 354 PLANTER INSERT

Length: 3"
Height: 1-5/8"
Thickness: 5/8"



RH 354 N PLANTER INSERT - NARROW

Length: 3"
Height: 1-1/2"
Thickness: 5/16"



RH 354JD-M2 PLANTER ASSEMBLY

RH 354 welded onto 5/16" steel plate

Length (top of casting): 3"
Height (overall): 6"
Width (steel): 2-1/2"
Thickness: 5/8"
Hole spacing: 1-3/8"
Bolt holes: 5/16"



*** TO FIT PLANET JR. ***

RH 347 PLANTER INSERT

Length: 5"
Height: 2"
Thickness: 1-3/8"



*** TO FIT AC CORN PLANTER ***

RH 351 PLANTER INSERT

Length: 10"
Height: 1-3/8"
Thickness: 1/4"



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*** TO FIT HEATH ***

RH 337 PLANTER INSERT

welds onto Heath part #698-039



Length: 13-7/8"
Height: 1-3/4"
Thickness: 11/16"

RH 337 N PLANTER INSERT - NARROW

welds onto Heath part #698-039



Length: 13-7/8"
Height: 1-3/8"
Thickness: 3/8"

RH 337 S PLANTER INSERT - SHORT

welds onto Heath single-disc planter



Length: 10"
Height: 1-3/8"
Thickness: 5/8"

*** TO FIT IH ***

RH 344 PLANTER INSERT

welds onto IH part #549452



Length: 7-1/2"
Height: 1-1/2"
Thickness: 1"

RH 345 PLANTER INSERT

welds onto IH part #60105



Length: 4-3/8"
Height: 1-1/4"
Thickness: 1-3/8"

RH 370 PLANTER INSERT

welds onto IH Hoe Drill



Length: 3"
Width: 3"
Thickness: 9/16"

*** TO FIT LOGAN ***

RH 390 PLANTER INSERT

To fit: Potato planter

Length: 4-1/2"
Height: 2"
Thickness: 1-7/8"



*** TO FIT LOCKWOOD ***

RH 391 PLANTER INSERT

To fit: Lockwood potato planter



Length: 14-1/2"
Height: 1"
Thickness: 3/4"

RH 392 PLANTER INSERT

To fit: Lockwood air planter

Length: 4-5/8"
Width: 2-1/8"



NOTE: Triangular indent on back

R & H CHROME ALLOY MISC. WELD-ON PLANTER PARTS

RH 355 PLANTER INSERT

Length: 5-3/16"
Height: 1-7/8"
Thickness: 3/8"



RH 346 PLANTER / OPENER INSERT

RH 346 L LONG PLANTER / OPENER INSERT

RH 346 J PLANTER / OPENER INSERT

RH 346	RH 346 L	RH 346 J
Length: 3-1/4"	Length: 3-3/8"	Length: 3-1/4"
Height: 5-1/4"	Height: 7-3/8"	Height: 7-3/8"
Thickness: 2"	Thickness: 2"	Thickness: 1-5/8"

